

Removal and Installation

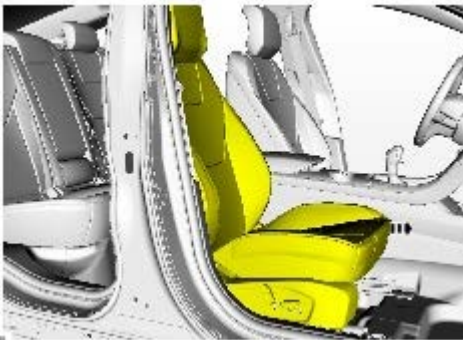
Removal

 **WARNING:** Incorrect repair techniques or actions can cause an accidental Supplemental Restraint System deployment. Make sure the restraint system is depowered before reconnecting the component. Refer to the Supplemental Restraint System depowering General Procedure in section 501-20B. Failure to precisely follow depowering instructions could result in serious personal injury from an accidental deployment.

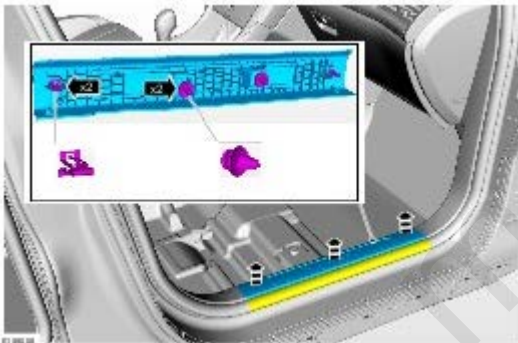
NOTE: Removal steps in this procedure may contain installation details.

1. Refer to: [Supplemental Restraint System \(SRS\) Depowering](#) (501-20B Supplemental Restraint System, General Procedures).

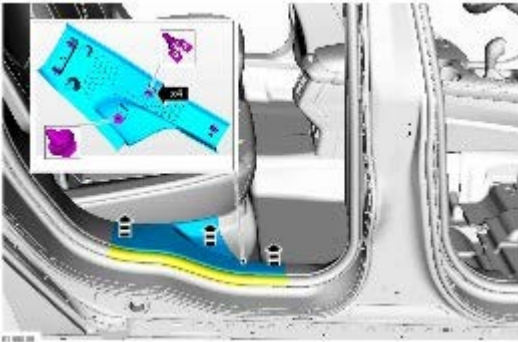
2.



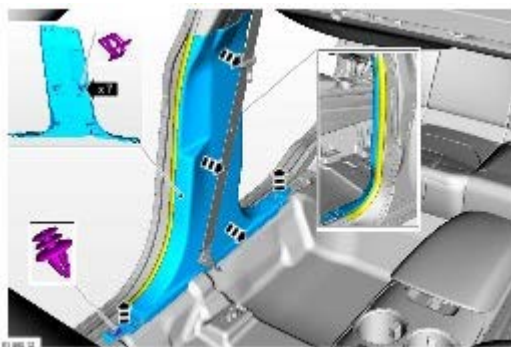
3.



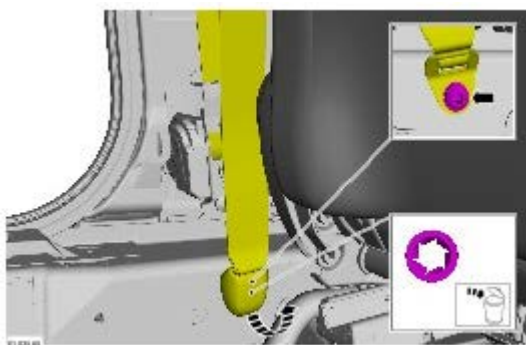
4.



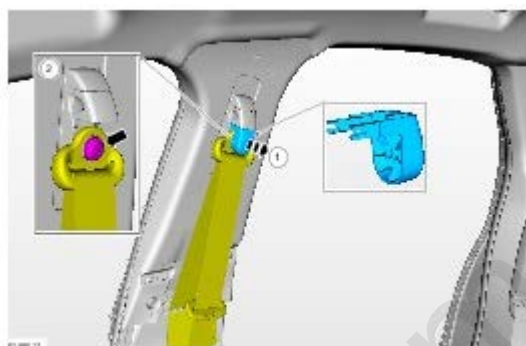
5.



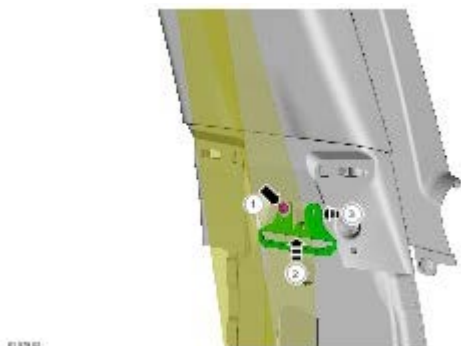
6. Torque: 40 Nm



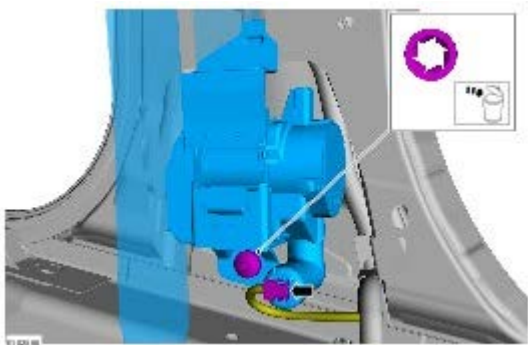
7. Torque: 40 Nm



8. Torque: 5 Nm



9. Torque: 40 Nm



Installation

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1. To install, reverse the removal procedure.
2. Refer to: [Supplemental Restraint System \(SRS\) Repowering](#) (501-20B Supplemental Restraint System, General Procedures).